

*TB 9-6625-2076-24

DEPARTMENT OF THE ARMY TECHNICAL BULLETIN

CALIBRATION PROCEDURE FOR RECEIVER TEST SET AN/ARM-180 (COLLINS, MODEL 479S-6())

Headquarters, Department of the Army, Washington, DC
30 October 2008

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REPORTING OF ERRORS AND RECOMMENDING IMPROVEMENTS

You can improve this manual. If you find any mistakes or if you know of a way to improve these procedures, please let us know. Mail your letter or DA Form 2028 (Recommended Changes to Publications and Blank Forms) directly to: Commander, U.S. Army Aviation and Missile Command, ATTN: AMSAM-MMC-MA-NP, Redstone Arsenal, AL 35898-5000. A reply will be furnished to you. You may also send in your comments electronically to our E-mail address: 2028@redstone.army.mil or by fax 256-842-6546/DSN 788-6546. For the World Wide Web use: <https://amcom2028.redstone.army.mil>. Instructions for sending an electronic 2028 can be found at the back of this manual.

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SECTION I IDENTIFICATION AND DESCRIPTION

1. Test Instrument Identification. This bulletin provides instructions for the calibration of Receiver Test Set, AN/ARM-180 (Collins, Model 479S-6()). TM 11-6625-2975-40 was used as the prime data source in compiling these instructions. The equipment being calibrated will be referred to as the TI (test instrument) throughout this bulletin.

a. Model Variations. None.

b. Time and Technique. The time required for this calibration is approximately 4 hours, using the dc and low frequency technique.

2. Forms, Records, and Reports

a. Forms, records, and reports required for calibration personnel at all levels are prescribed by TB 750-25.

b. Adjustments to be reported are designated (R) at the end of the sentence in which they appear. When adjustments are in tables, the (R) follows the designated adjustment. Report only those adjustments made and designated with (R).

3. Calibration Description. TI parameters and performance specifications which pertain to this calibration are listed in table 1.

Table 1. Calibration Description

Test instrument parameters	Performance specifications
Output frequency	Range: 74.6 to 335 MHz Accuracy: $\pm 0.0002\%$
Output level ¹	Range: -6 to -120 dBm (112 mV to 0.22 μ V) Accuracy: -6 to -60 dBm, ± 1.5 dB -60 to -120 dBm, ± 2.0 dB
Modulation tone	Frequency: 30 Hz variable Accuracy: $\pm 0.005\%$
Modulation tone distortion	Range: 30, 30 VAR, 1020, 9960, 90, 150, 400, 1300, and 3000 Hz Accuracy: 0.25% at 30, 30 VAR, 90 and 150 Hz 0.5% at 1020 and 9960 Hz 1.0% at 400, 1300, and 3000 Hz
Amplitude modulation	Range: 20, 30, 40, 80, and 95% Accuracy: $\pm 2.5\%$ at 20, 30, 40, and 80% $\pm 5\%$ at 95%
FM deviation	Frequency: 480 Hz Accuracy: ± 2 Hz
Localizer DDM	Range: ± 0.400 in 0.001 increments Accuracy: On course, 0.00056 DDM Off course, 0.00056 DDM +2.5% DDM
Glideslope DDM	Range: ± 0.800 in 0.001 increments Accuracy: On course, 0.00102 DDM Off course, 0.00102 DDM +2.5% DDM
VOR radial ²	Range: 0 to 359.99° Accuracy: $\pm 0.14^\circ$

¹Verified to -20 dB mW on TI.

²Accuracy referenced to standard used in calibration.

SECTION II EQUIPMENT REQUIREMENTS

4. Equipment Required. Table 2 identifies the specific equipment to be used in this calibration procedure. This equipment is issued with Secondary Transfer Calibration Standards Set AN/GSM-287 or AN/GSM-705. Alternate items may be used by the calibrating activity when the equipment listed in table 2 is not available. The items selected must be verified to perform satisfactorily prior to use and must bear evidence of current calibration. The equipment must meet or exceed the minimum use specifications listed in table 2. The accuracies listed in table 2 provide a four-to-one ratio between the standard and TI.

5. Accessories Required. The accessories required for this calibration are common usage accessories, issued as indicated in paragraph 4 above, and are not listed in this calibration procedure. The following peculiar accessory is also required for this calibration: Clarostat Model 240C (7907234), Decade Resistor, (two required).

Table 2. Minimum Specifications of Equipment Required

Common name	Minimum use specifications	Manufacturer and model (part number)
AUDIO ANALYZER	Distortion Range: 30 Hz to 3 kHz	Boonton, Model 1121 (1121)
FREQUENCY COUNTER	Range: 9,960 Hz to 335 MHz Accuracy: 5×10^7	Fluke, Model PM6681/656 (PM6681/656)
MEASURING RECEIVER	Range: 20 to 95% modulation Accuracy: $\pm 0.5\%$	Measuring receiver system N5530S consisting of: Spectrum Analyzer Agilent, Model E4440A (E4440A), Power Meter Agilent, Model E4419B (E4419B), and Sensor Module Agilent, Model 504 (504)
MULTIMETER	Range: 0 to 10 V ac Accuracy: $\pm 0.01\%$ Range: 5 V dc Accuracy: $\pm 2.5\%$	Hewlett-Packard, Model 3458A (3458A)
OSCILLOSCOPE	Range: 9.96 kHz Accuracy: $\pm 3\%$	Agilent, OS-303/G (OS-303/G)
POWER METER	Range: 0 to -20 dBm Accuracy: $\pm 4\%$	Hewlett Packard, Model 437B (13440045) w/power sensor Hewlett Packard, Model 8481 or 8482A (13440043)
SYNTHESIZER/LEVEL GENERATOR	Frequency range: 9475 to 10,442 Hz Accuracy: $\pm 0.5\%$	Hewlett-Packard, Model 3335AOPT 001-K06 (MIS-35938)
ZIFOR III ¹	Range: 0 to 359.99°	Collins, Model 478A3 (478A3)

¹Limited deployed.

SECTION III CALIBRATION PROCESS

6. Preliminary Instructions

- a.** The instructions outlined in paragraphs **6** and **7** are preparatory to the calibration process. Personnel should become familiar with the entire bulletin before beginning the calibration.
- b.** Items of equipment used in this procedure are referenced within the text by common name and item identification number as listed in tables 2 and 3. For the identification of equipment referenced by item numbers prefixed with A, see table 2, and for prefix B, see table 3.
- c.** Unless otherwise specified, verify the result of each test and, whenever the test requirement is not met, take corrective action before continuing with the calibration. Adjustments required to calibrate the TI are included in this procedure. Additional maintenance information is contained in TM 11-6625-2975-40 for this TI.
- d.** When indications specified in paragraphs **8** through **17** are not within tolerance, perform the power supply check prior to making adjustments. After adjustments are made, repeat paragraphs **8** through **17**. Do not perform power supply check if all other parameters are within tolerance.
- e.** Unless otherwise specified, all controls and control settings refer to the TI.

7. Equipment Setup

WARNING

HIGH VOLTAGE is used or exposed during the performance of this calibration. DEATH ON CONTACT may result if personnel fail to observe safety precautions. REDUCE OUTPUT(S) to minimum after each step within the performance check where applicable.

- a.** Remove protective cover from TI.
- b.** Connect TI to a 115 V ac source.
- c.** Energize equipment and allow at least 30 minutes for equipment to warm-up and stabilize.

NOTE

A computer memory check is performed immediately after power is turned on. If an incorrect output occurs, the number of the malfunctioning memory is displayed on the **RDL/DDM/MOD** display and **MODE** display **SELF TEST** indicator is lit momentarily, then the memory chip number and **SELF TEST** indicator flash on and off. TI must be repaired before continuing.

d. Press and hold **SELF TEST**. All 8's will appear on **RDL/DDM/MOD**, **FREQUENCY**, and **RF LEVEL** display.

e. Release **SELF TEST** pushbutton. **RDL/DDM/MOD** display will count. If memory chip output is incorrect, an error code will be displayed. TI must be repaired before continuing.

f. When **RDL/DDM/MOD** display finishes counting, self-test cycle is complete. TI will be in preset **108.000 MHz VOR** mode.

NOTE

In paragraphs 8 through 17 below, when frequency is changed, the TI will automatically select proper modulation for frequency selected. Press any **TONE SELECT** pushbuttons that are lit to obtain an unmodulated signal unless instructed otherwise.

8. Frequency

a. Performance Check

- (1) Connect frequency counter to TI **RF OUT**.
- (2) Press all **TONE SELECT** pushbuttons to off position (not lit).
- (3) Press **RF SELECT FAST** and **SLOW DECR** or **FAST** and **SLOW INCR** pushbuttons as required for a **RF LEVEL** display of -6 dBmW. Enter frequencies listed in table 4 into TI. If frequency counter does not indicate within limits specified, perform **b** below.

NOTE

To enter a frequency into TI, **RF SELECT RF FREQ** pushbutton must be lit. Then press **DATA ENTRY** pushbuttons for desired frequency and press **ENTER**. If an error is made while entering frequency and before **ENTER** is pressed, press **CLEAR** and re-enter correct frequency.

Table 4. Frequency Accuracy

Test instrument frequency (MHz)	Frequency counter indications (MHz)	
	Min	Max
108.0	107.999784	108.000216
74.600	74.599851	74.600149
75.400	75.399849	75.400151
117.950	117.949764	117.950236
329.150	329.149342	329.150658
335.000	334.999330	335.000670

- (4) Enter a frequency of 108.000 MHz into TI.
- (5) Press **RF SELECT ΔF** pushbutton.

(6) Press and hold **SLOW DECR** pushbutton. TI **FREQUENCY** indication will decrease. Release pushbutton.

(7) Press and hold **FAST DECR** pushbutton until frequency stops decreasing. Frequency counter will indicate less than 107.9730 MHz.

(8) Press and hold **SLOW INCR** pushbutton. TI **FREQUENCY** indication will increase. Release pushbutton.

(9) Press and hold **FAST INCR** pushbutton until frequency stops increasing. Frequency counter will indicate greater 108.0270 MHz.

(10) Press **RF SELECT ΔF** pushbutton off.

b. Adjustments. Adjust TCXO ADJ (located on A4A4 assembly) for a 108.00 MHz frequency counter indication (R).

9. Frequency Response

a. Performance Check

(1) Press all TI **TONE SELECT** pushbuttons to off position (not lit).

(2) Connect power meter to **TI RF OUT**.

(3) Enter frequencies listed in table 5 into TI. If power meter does not indicate within limits specified at each frequency, adjust corresponding adjustment listed in table 5 for a -6 dBm power meter indication. If any adjustment is made, repeat first row of table 5.

Table 5. Frequency Response

Test instrument frequencies (MHz)	Power meter indication (dBm)		Adjustments (fig. 1a) (R)
	Min	Max	
108.00	-5.5	-6.5	
74.60	-5.5	-6.5	
75.00	-5.5	-6.5	R7
75.40	-5.5	-6.5	
110.00	-5.5	-6.5	
111.95	-5.5	-6.5	
113.00	-5.5	-6.5	R8
114.00	-5.5	-6.5	
116.00	-5.5	-6.5	
117.95	-5.5	-6.5	
329.15	-5.5	-6.5	
331.10	-5.5	-6.5	
332.00	-5.5	-6.5	R6
333.50	-5.5	-6.5	
335.00	-5.5	-6.5	

b. Adjustments. No further adjustments can be made.

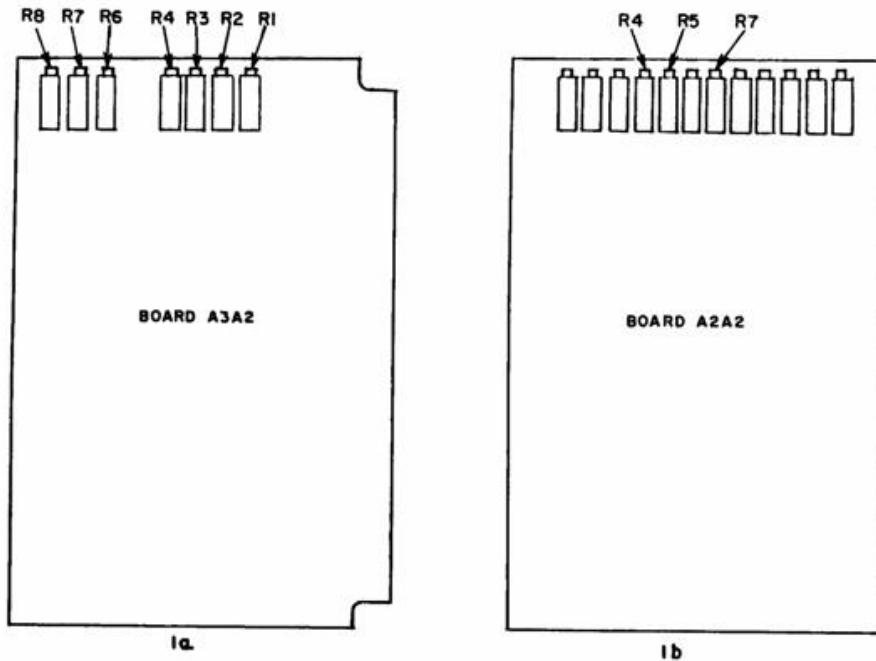


Figure 1. Demodulator/ALC board A3A2 and analog board A2A2.

10. Output Attenuator

a. Performance Check

- (1) Enter a frequency of 108.000 MHz into TI. Record exact power meter indication.
- (2) Enter **RF LEVELS** listed in table 6 into TI. The change in power meter indication from that recorded in (1) above will be within limits specified.

Table 6. Output Attenuator

Test instrument RF level	Power meter difference indications (dBm)	
	Min	Max
-7	0	-2
-8	-1	-3
-10	-3	-5
-14	-7	-9
-20	-13	-15

b. Adjustments. No adjustments can be made.

11. Modulation, Tone Frequency

a. Performance Check

NOTE

Since all of the audio tones are derived from the same reference crystal, only the accuracy of one tone is checked.

- (1) Connect frequency counter to TI **COMP** (rear panel).
- (2) Enter a frequency of 108.000 MHz into TI and press **TONE SELECT 9960 Hz** pushbutton (all other **TONE SELECT** pushbuttons off).
- (3) Measure period of 9960 Hz tone. Frequency counter will indicate between 100.39658 and 100.40662 μ s. If not, perform **b** below.

b. Adjustments. Adjust A2A3C7 (located on left side of TI, top front of board A2A3) for a 100.4016 μ s frequency counter indication (R).

12. Modulation Tone Distortion

a. Performance Check

- (1) Connect audio analyzer to TI **COMP** (rear panel).
- (2) Set TI frequencies and **TONE SELECT** key to settings in table 7. Measure distortion using standard measurement techniques. Audio analyzer will indicate within limits specified.

Table 7. Modulation Tone Distortion

Test instrument		Audio analyzer maximum distortion (%)
Frequency (MHz)	Tone select key	
108.00	9960 Hz	0.5
108.00	1020 Hz	0.5
332.00	90 Hz	0.25
332.00	150 Hz	0.25
75.00	400 Hz	1.0
75.00	1300 Hz	1.0
75.00	3000 Hz	1.0

b. Adjustments. No adjustments can be made.

13. FM Deviation (Zero Beat Method)

a. Performance Check

- (1) Position oscilloscope controls as listed in (a) through (k) below:
 - (a) Press **Default Setup**.
 - (b) Select **Graphical Interface**
 - (c) Set **Channel 1** and **Channel 2** to **500mV/**.
 - (d) Select **Analyze** menu, **Math/FFT**, and set **Operator** to **Versus**.
 - (e) Set **Source 1** to **Channel 1**, **Source 2** to **Channel 2**.

- (f) Select **Display On** and **Scaling**.
 - (g) Set **Vertical** and **Horizontal** to **Manual**.
 - (h) Set **Vertical Scale** to **200mV/** and **Horizontal Scale** to **500mV/**.
 - (i) Select **Close**.
 - (j) Set **Horizontal Sweep Speed** to **10us/**.
 - (k) Set **Channel 1** and **Channel 2** to **Off**.
- (2) Connect **TI COMP** (rear) to **Channel 2** input of oscilloscope, and synthesizer/level generator **OUTPUT 50 Ω** to **Channel 1** input of oscilloscope.
- (3) Enter a frequency of 108.000 MHz into TI and press **TONE SELECT 9960 FM** only (**30 Hz VAR OFF**) pushbutton.
- (4) Adjust synthesizer/level generator frequency to 9475 Hz and output amplitude controls to 0 dBm.
- (5) The oscilloscope will display a slowly oscillating circle or ellipse as shown in figure 2.
- (6) Adjust oscilloscope **CH1** and **CH2 Vertical Scale** (volts/division) controls for a sharply defined display.

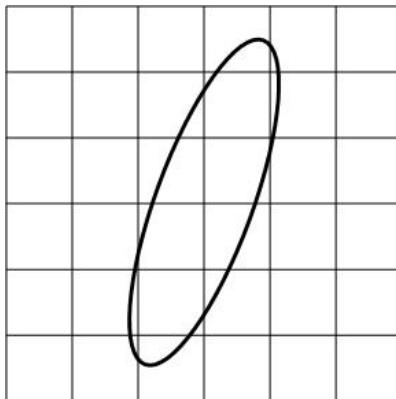


Figure 2. Typical FM deviation oscilloscope display (zero beat method).

- (7) Slowly adjust synthesizer/level generator frequency to stop rotation of ellipse on oscilloscope display and record synthesized level generator frequency indication.

NOTE

A slight drift is acceptable.

- (8) Adjust synthesizer/level generator frequency to 10,435 Hz and repeat (7) above.
- (9) Subtract frequency recorded in (7) above from frequency measured in (8) above and divide the difference by 2. The quotient will be between 478 and 482 Hz.
- b. Adjustments.** No adjustments can be made.

14. Radial Accuracy

a. Performance Check

- (1) Connect ZIFOR III input to TI COMP output (rear panel).
- (2) Press **TONE SELECT 30 Hz VAR** and **9960 FM** pushbuttons (all other **TONE SELECT** pushbuttons off).
- (3) Press **FUNCTION/CONTROL RDL/DDM** pushbutton.
- (4) Enter **RDL (DEG)** settings listed in table 8 into TI. ZIFOR III indications will be within limits specified.

NOTE

Proper 30 degree radial steps can be entered by pressing **FUNCTION/ CONTROL STEP ΔRDL ΔDDM** pushbuttons.

Table 8. Radial Accuracy (Audio)

Test instrument RDL (DEG)	ZIFOR III indications (DEG)	
	Min	Max
000.00	359.86	0.14
030.00	029.86	030.14
060.00	059.86	060.14
090.00	089.86	090.14
120.00	119.86	120.14
150.00	149.86	150.14
180.00	179.86	180.14
210.00	209.86	210.14
240.00	239.86	240.14
270.00	269.86	270.14
300.00	299.86	300.14
330.00	329.86	330.14

- b. Adjustments. No adjustments can be made.

15. Localizer DDM

a. Performance Check

- (1) Connect multimeter to TI COMP output (rear panel).
- (2) Press **FUNCTION/CONTROL STD** pushbutton and enter a frequency of 108.10 MHz into TI.
- (3) Press **TONE SELECT 90 Hz** pushbutton (all other **TONE SELECT** pushbuttons off). Record multimeter indication
- (4) Press **TONE SELECT 150 Hz** pushbutton (all other **TONE SELECT** pushbuttons off). Record multimeter indication.
- (5) Divide the measured value of one tone by the other to determine the voltage ratio. If calculated ratio is not between 0.99950 and 1.00050, perform b (1) through (3) below.

(6) Press **TONE SELECT 1020 Hz** pushbutton (all other **TONE SELECT** pushbuttons off). If multimeter does not indicate between 1.4985 and 1.5015 V rms, perform **b** (4) below.

(7) Connect multimeter to **TI DEMOD** output (rear panel). Repeat (3) through (5) above. Calculated ratio will be between 0.99720 and 1.00280.

(8) Connect equipment as shown in figure 3.

(9) Set each decade resistor to $47\text{ k}\Omega$.

(10) Press **TONE SELECT 90 Hz** pushbutton (all other **TONE SELECT** pushbuttons off) and enter a **DDM** setting of 0.046 into **TI**. Record multimeter indication.

(11) Press **TONE SELECT 150 Hz** pushbuttons (all other pushbuttons off). Record multimeter indication.

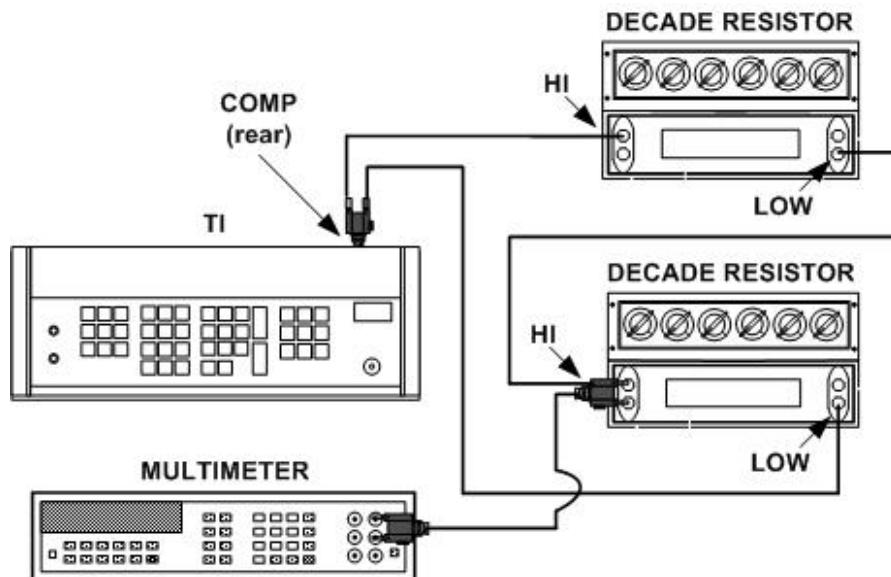


Figure 3. Localizer DDM - equipment setup.

NOTE

Proper **DDM** steps can be entered by pressing **FUNCTION/CONTROL STEP ΔRDL ΔDDM** pushbutton.

(12) Divide value recorded in (11) above by value recorded in (10) above. Calculated ratio will be between 1.25861 and 1.26116.

(13) Repeat technique of (10) through (12) above for each **DDM** setting listed in table 9. Calculated ratio will be within limits specified.

Table 9. Localizer DDM

Test instrument DMM settings	Calculated ratio limits	
	Min	Max
0.093	1.60417	1.60756
0.155	2.26264	2.26797
0.200	2.99600	3.00400

(14) Set **DDM** to **.046** and press **FUNCTION/CONTROL T/F U/L D/R** pushbutton.

(15) Repeat (10) through (13) except to calculate ratio divide value recorded in (10) above by value recorded in (11) above.

b. Adjustments

(1) Alternately press **TONE SELECT 90 Hz** and **150 Hz** pushbuttons (only one **TONE SELECT** pushbutton on at a time) and adjust R7 (fig. 1b) until voltage between the two tones is within 50 μ V (R).

(2) Press **TONE SELECT 150 Hz** pushbutton (all other **TONE SELECT** pushbuttons off). Adjust R4 (fig. 1b) for a 1 V rms indication on multimeter (R).

(3) Press **TONE SELECT 90 Hz** pushbutton. If multimeter does not indicate 1 V rms, repeat (1) and (2) above until correct indications are obtained.

(4) Adjust R5 (fig. 1b) for a 1.500 V rms indication on multimeter (R).

16. Glideslope DDM

a. Performance Check

(1) Connect multimeter to **TI COMP** output (rear panel).

(2) Press **FUNCTION/CONTROL STD** pushbutton and enter a frequency of 335.00 MHz into **TI**.

(3) Press **TONE SELECT 90 Hz** pushbutton (all other **TONE SELECT** pushbuttons off). Record multimeter indication.

(4) Press **TONE SELECT 150 Hz** pushbutton (all other **TONE SELECT** pushbuttons off). Record multimeter indication.

(5) Divide the measured value of one tone by the other to determine the voltage ratio. Calculated ratio will be between 0.99975 and 1.00025.

(6) Connect multimeter to **TI DEMOD** output (rear panel).

(7) Repeat (3) through (5) above. Calculated ratio will be between 0.99745 and 1.00255.

(8) Connect equipment as shown in figure 3. Set decade resistor to 47 k Ω .

(9) Press **TONE SELECT 90 Hz** pushbutton (all other **TONE SELECT** pushbuttons off) and enter the first **DDM** setting in table 10. Record multimeter indication.

NOTE

Proper **DDM** steps can be entered by pressing **FUNCTION/CONTROL STEP ΔRDL ΔDDM** pushbutton.

(10) Press **TONE SELECT 150 Hz** pushbutton (all other **TONE SELECT** pushbuttons off). Record multimeter indication

(11) Divide value recorded in (10) above by the value recorded in (9) above. Calculated ratio will be within limits specified in Table 10.

(12) Repeat technique of (9) through (11) above for the remaining **DDM** settings listed in table 10. Calculated ratio will be within limits specified.

Table 10. Glideslope DDM

Test instrument DDM settings	Calculated ratio limits	
	Min	Max
0.045	1.11864	1.11979
0.091	1.25066	1.25733
0.175	1.55918	1.56082
0.400	2.99800	3.00200

(13) Press **STD, RDL/DDM**, enter the first **DDM** setting in Table 11 into TI, and then press **T/F U/L D/R** pushbuttons.

(14) Press **TONE SELECT 90 Hz** pushbutton (all other **TONE SELECT** pushbuttons off). Record multimeter indication.

NOTE

Proper **DDM** steps can be entered by pressing **FUNCTION/CONTROL STEP ΔRDL ΔDDM** pushbutton.

(15) Press **TONE SELECT 150 Hz** pushbutton (all other **TONE SELECT** pushbuttons off). Record multimeter indication

(16) Divide value recorded in (14) above by the value recorded in (15) above. Calculated ratio will be within limits specified in Table 11.

(17) Repeat technique of (14) through (16) above for the remaining **DDM** settings listed in table 11. Calculated ratio will be within limits specified.

Table 11. Glideslope DDM

Test instrument DDM settings	Calculated ratio limits	
	Min	Max
0.045	1.11864	1.11979
0.091	1.25066	1.25733
0.175	1.55918	1.56082
0.400	2.99800	3.00200

b. Adjustments. No adjustments can be made.

17. AM Modulation

NOTE

Throughout this performance check, press **TONE SELECT** pushbutton as instructed. All other **TONE SELECT** pushbuttons must be off.

NOTE

Verify that the proper CAL FACTORS are loaded for the power sensor module.

a. Performance Check

(1) Connect measuring receiver to TI **RF OUT**.

(2) Enter TI settings for frequency, **FUNCTION/CONTROL %MOD**, **TONE SELECT**, and **RF LEVEL** as listed in Table 12. If measuring receiver does not indicate within limits specified, perform corresponding TI adjustments for nominal indication on measuring receiver.

Table 12. AM Modulation

TI settings				Measuring receiver Indication (%)			TI adjustment
Frequency (MHz)	Function/control %MOD	Tone Select Key	RF level (dbmW)	Min	Nominal	Max	
110.10	20	90 Hz	-6	19.50	20	20.50	R2
113.00	30	30 Hz	-6	29.25	30	30.75	R4
113.00	30	9960 Hz	-6	29.25	30	30.75	
332.00	40	90 Hz	-6	39.00	40	41.00	R3
75.00	95	1300 Hz	-6	90.25	95	99.75	R1

b. Adjustments. No further adjustments can be made.

18. Power Supply

NOTE

Do not perform power supply check if all other parameters are within tolerance.

a. Performance Check. Connect multimeter to **A2A3J1-8** and **chassis ground**. If multimeter does not indicate between 4.5 and 5.5 V dc, perform **b** below.

b. Adjustment. Adjust R2 (located on power supply PCB assembly **A5A2**) for a 5.0 V dc indication.

19. Final Procedure

- a.** Deenergize and disconnect all equipment.
- b.** Annotate and affix DA label/form in accordance with TB 750-25.

By Order of the Secretary of the Army:

GEORGE W. CASEY, JR.
General, United States Army
Chief of Staff

Official:



JOYCE E. MORROW
*Administrative Assistant to the
Secretary of the Army*

0719016

Distribution:

To be distributed in accordance with the initial distribution number (IDN) 342219, requirements for calibration procedure TB 9-6625-2076-24.

Instructions for Submitting an Electronic 2028

The following format must be used if submitting an electronic 2028. The subject line must be exactly the same and all fields must be included; however, only the following fields are mandatory: 1, 3, 4, 5, 6, 7, 8, 9, 10, 13, 15, 16, 17, and 27.

From: "Whomever" whomever@redstone.army.mil

To: <2028@redstone.army.mil

Subject: DA Form 2028

1. **From:** Joe Smith
2. Unit: home
3. **Address:** 4300 Park
4. **City:** Hometown
5. **St:** MO
6. **Zip:** 77777
7. **Date Sent:** 19-OCT-93
8. **Pub no:** 55-2840-229-23
9. **Pub Title:** TM
10. **Publication Date:** 04-JUL-85
11. Change Number: 7
12. Submitter Rank: MSG
13. **Submitter FName:** Joe
14. Submitter MName: T
15. **Submitter LName:** Smith
16. **Submitter Phone:** 123-123-1234
17. **Problem:** 1
18. Page: 2
19. Paragraph: 3
20. Line: 4
21. NSN: 5
22. Reference: 6
23. Figure: 7
24. Table: 8
25. Item: 9
26. Total: 123
27. **Text**

This is the text for the problem below line 27.

PIN: 085081-000